



## Original Research Article

### Evaluation Studies of Hydrogen Bond, Crystallinity and Water Propensity of Acid Treated *Bambusa vulgaris* Cellulose Particles

\*<sup>1</sup>Gbenebor, O.P., <sup>1</sup>Ochulor, E.F., <sup>1</sup>Shogunwa, A.A. and <sup>1,2</sup>Adeosun, S.O.

<sup>1</sup>Metallurgical and Materials Engineering Department, University of Lagos, Nigeria.

<sup>2</sup>Industrial Engineering Department, Durban University of Technology, Durban, South Africa

\*ogbenebor@unilag.edu.ng

<http://doi.org/10.5281/zenodo.6725623>

#### ARTICLE INFORMATION

##### Article history:

Received 10 Mar, 2022

Revised 20 Apr, 2022

Accepted 20 Apr, 2022

Available online 30 Jun, 2022

##### Keywords:

Bamboo

Cellulose

Crystallinity

Hemicellulose

Hydrogen bond

#### ABSTRACT

*Cellulose, the most abundant natural polymer on earth has found its use in different applications. Studies have demonstrated cellulose response to acid and alkali solutions in terms of reduction in polymerization degree, crystallinity and morphological changes. This research focuses on inter and intra hydrogen bonding, crystallinity and water retention strength of cellulose particles exposed to acids. Bamboo particles obtained from bamboo plant was treated with 1 M NaOH for 1 hr. The residue (cellulose) was washed to neutral pH and oven dried at 70 °C for 4 hrs. Three grams of cellulose particles (CP) was soaked in 1 M each of HCl (HCP) and H<sub>3</sub>PO<sub>4</sub> (H3CP) for 1 week. Samples were characterized via Fourier transform infrared spectroscopy (FTIR), X-Ray diffraction (XRD) and differential scanning calorimetry (DSC). Average maximum hydrogen bond energy (EHav) from FTIR was 4.45 KCal for HCP and 4.13 kCal for H3CP. Crystallinity of 55.9, 73 and 78% are calculated for CP, H3CP- and HCP respectively. The water molecule holding capacities from DSC was calculated to be 1.34, 2.30 and 11.30 J/g for CP, H3CP, and HCP. Treatment with acid improves the quality of cellulose as amorphous constituents such as lignin and hemicellulose present in CP are eliminated.*

© 2022 RJEES. All rights reserved.

## 1. INTRODUCTION

Cellulose is a biopolymer used in industries such as textile, paper, food, medicine, biochemical and energy (Chakraborty and Gaikwad, 2012; Sindhu et al., 2014). It is a renewable material and it is ranked the most abundant natural polymer on earth. Cellulose is found in plants where it performs a key role in imparting

mechanical strength to their cell walls as confirmed by Kittle (2012). The molecular bonds existing in its structure is affirmed to be responsible for the mechanical strength, while hydrophobicity of cellulose is attributed to high molecular weight of more than 500.000 Da possessed by its long chains (Wulandari *et al.*, 2016). As a class of structural polysaccharides, its physical properties are dependent on the three OH groups in its structure. A primary OH is situated at C-6 while the two secondary OH groups are positioned at C-2 and C-3 respectively (Figure 1). Cellulose is confirmed to possess two intra molecular hydrogen bonds O (2)H...O (6) and O (3)H...O (5) with one inter molecular bond at O (3)H...O (5) as illustrated in Figure 1. These molecular bonds are responsible for its crystalline form and thermal stability (Ciolacu *et al.*, 2010). Cellulose has been investigated to be of four polymorphs: cellulose I, II, III and IV (Gautam *et al.*, 2010). Types I and II cellulose are the most common and the former is reported to maintain the most appreciable mechanical properties of all (Gautam *et al.*, 2010; Wulandari *et al.*, 2016).

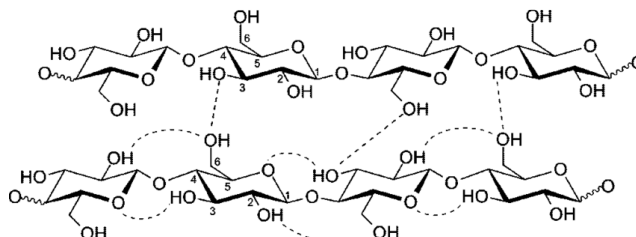


Figure 1: Intra and intermolecular hydrogen bonds in cellulose (Pinkert *et al.*, 2009)

Over the years, researchers have investigated the response of cellulose when exposed majorly to acidic environments. Yamashit and Endo (2004) used acidic (HCl) and basic (NaOH) solutions to study the deterioration behaviour of cellulose acetate (CA) films. The films became opaque and rubbery after immersion in these solutions; they later shrank and finally became brittle when dried. Weight change of CA was observed to be dependent on solution concentration and immersion time with deterioration more pronounced in HCl. Cellulose sourced from middle length cotton fiber was treated with different concentrations of tetraoxosulphate (VI) acid,  $H_2SO_4$  (50-65 wt. %) at room and elevated temperatures (45°C) (Ioelovich, 2013). The choice of this acid was made because of its low cost and the ability to form negatively charged sulfonic groups ( $SO_3H$ ) that hinders the precipitation of cellulose particles in aqueous solutions during hydrolysis. Treatment with the acids at room temperature enhanced cellulose depolymerization and its solubility was promoted. At elevated temperatures, sulfonic groups in the acid also increased. There was a minor change in cellulose crystallinity between treatment with dilute and concentrated  $H_2SO_4$ . X- Ray analysis showed cellulose I polymorph at low concentration while treatment with 65wt. %  $H_2SO_4$  engendered a cellulose II cellulose polymorph. Hydrochloric acid and  $H_2SO_4$  have been used on pure cotton wool cellulose to decipher its structural transformations via scanning Electron Microscopy (SEM) and X-Ray Diffraction (XRD) (Ioelovich, 2017). Dilute forms of these acids (3 M) enhanced splitting of long cotton fibers. They attributed this to degradation of amorphous domains in the material. High concentrations of these mineral acids (9M) culminated in degradation of amorphous contents and also, there was release of free cellulose nano-crystallites. Further investigation by Ioelovich (2018) claims that cellulose (sourced from bleached kraft pulp) hydrolysis can be hastened at a low temperature and increased concentration of  $H_2SO_4$ . Works such as these, however, have explained cellulose response to acid/alkaline solutions as it affects its degree of polymerization and structure. The structural investigations however, have excluded the influence of these aqueous media on cellulose hydrogen bonds coupled with their crystalline phases and tendency to interact with water molecules. The current research focuses on inter and intra hydrogen bonding, crystallinity and thermal stability (in relation to dehydration) of bamboo sourced cellulose particles exposed to two different inorganic acids.

## 2. MATERIALS AND METHODS

### 2.1. Cellulose Extraction

Bamboo particles of 150  $\mu\text{m}$  were obtained from bamboo plant sourced from Abakaliki, Ebonyi State Nigeria (6.2649 °N, 8.0137 °E). The particles were treated in 1 M NaOH for 1hr to dissolve lignin and hemicellulose from the biomass. The residue (cellulose) was washed with distilled water to neutral pH and oven dried at 70 °C for 4hrs to remove other moisture contents. Three grams of cellulose particles (CP) was soaked in 1 M of hydrochloric acid (HCl) and tetraoxophosphate (V) acid ( $\text{H}_3\text{PO}_4$ ) for 1 week. At the end of this period, CP samples were characterized. In this study, the CP soaked in HCl and  $\text{H}_3\text{PO}_4$  were designated as HCP and H3CP respectively.

### 2.2. Characterization Tests

#### 2.2.1. Fourier transform infrared spectroscopy (FTIR)

Ten milligrams each of CP, HCP and H3CP were characterized for functional group detection with the use of a Nicolet 6700M spectrometer. Results were processed between 800–3600  $\text{cm}^{-1}$  in absorbance mode. Adopting works of Ciolacu *et al.*, (2010), the hydrogen bond energy  $E_H$  (kCal) in CP, HCP and H3CP were calculated using Equation (1). This was done by resolving and improving the absorption broad bands between 3600 and 3000  $\text{cm}^{-1}$  by their deconvolution from a background scattering using a Gaussian function curve-fitting analysis with an  $r^2 > 0.99$ .

$$E_H \text{ (kCal)} = [1/k \times (V_o - V)/V_o] \quad (1)$$

$V_o$  is the frequency of free OH groups at 3600  $\text{cm}^{-1}$ ;  $V$  is the frequency of the bonded OH groups and  $k = 1.68 \times 10^{-2} \text{ kcal}^{-1}$ .

#### 2.2.2. X-Ray diffraction (XRD)

Cellulose particles were analysed for their crystallinity after immersion in the acids with the use of a PANanalytical XRD device operated at 40 kV and 40 mA. The height ratio was used in calculating the crystallinity of samples from the diffractogram using Equation (2) (Juarez-de la Rosa *et al.*, 2012).

$$X_c \text{ (%) } = [I_c / (I_c + I_a)] \times 100 \quad (2)$$

$I_c$  and  $I_a$  represent the intensities of the crystalline and amorphous regions respectively.

#### 2.2.3. Differential scanning calorimetry (DSC)

A Mettler Toledo DSC equipment was used in heating up CP, HCP and H3CP from 0 to 160 °C at the rate of 10 °C/min. Temperatures of major reactions and energies associated with them (in terms of enthalpy change ( $\Delta H$ ), were obtained from the DSC results, which were used as a measure of their thermal stabilities.

## 3. RESULTS AND DISCUSSION

### 3.1. FTIR Results

Figure 2a shows the spectra of CP, HCP and H3CP between 3600 – 2600  $\text{cm}^{-1}$ . All samples' spectra showed similar patterns but with different intensities indicating CP's varying response to the acids used in this study. The wavenumbers 3329, 3308 and 3267  $\text{cm}^{-1}$  represent O-H stretching vibrations while that occurring at 2884  $\text{cm}^{-1}$  is indicative of CH stretching (Liew *et al.*, 2015; Abdul Rahman *et al.*, 2017). It is observed that the spectrum for CP is the broadest with the least absorbance of all samples. This is as a result of the presence of some amorphous constituents such as lignin and hemicellulose in the untreated particles which are present in lignocellulosic materials (Gbenebor *et al.*, 2020). Narrow peaks were recorded for H3CP and HCP, indicating that the acids were able to further attack amorphous constituents in the CP. All cellulose samples display characteristics of cellulose I type. The two peaks displayed by HCP reflect the orderliness of cellulose structure in preventing water absorption. Spectra between 1800 – 800  $\text{cm}^{-1}$  (Figure 2b) has OH stretching of absorbed water on 1653  $\text{cm}^{-1}$  while  $\text{CH}_2\text{CH}_3$  vibrations occur on 1454  $\text{cm}^{-1}$ . Vibration on 1567 and 1303  $\text{cm}^{-1}$

<sup>1</sup> represent C–H stretching in cellulose; C–O–C vibration in cellulose is absorbed on 1156 and 1109  $\text{cm}^{-1}$  while at 1045 and 1022  $\text{cm}^{-1}$ , C–O and C–C vibrations in glycosidic linkage are absorbed. Deformation of C–H in cellulose is absorbed on 887  $\text{cm}^{-1}$  (Liew *et al.*, 2015).

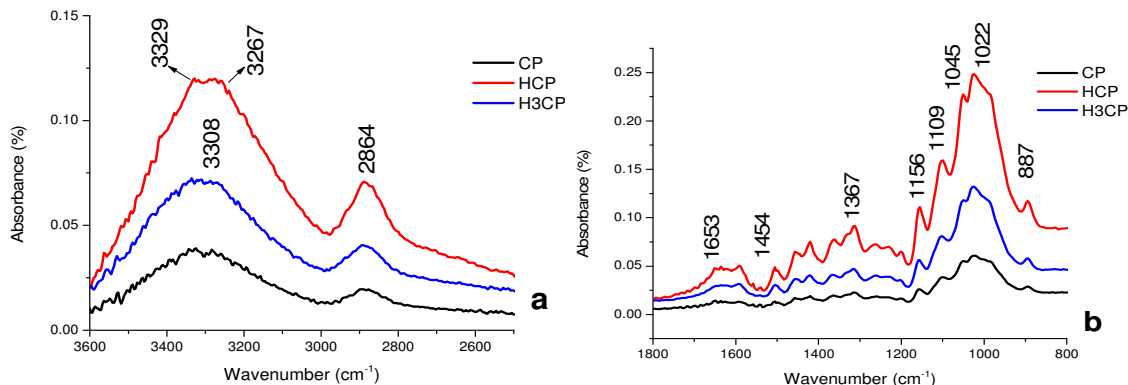


Figure 2: FTIR spectra between (a) 3600 – 2600  $\text{cm}^{-1}$  and (b) between 1600 – 800  $\text{cm}^{-1}$  For CP, H3CP and HCP

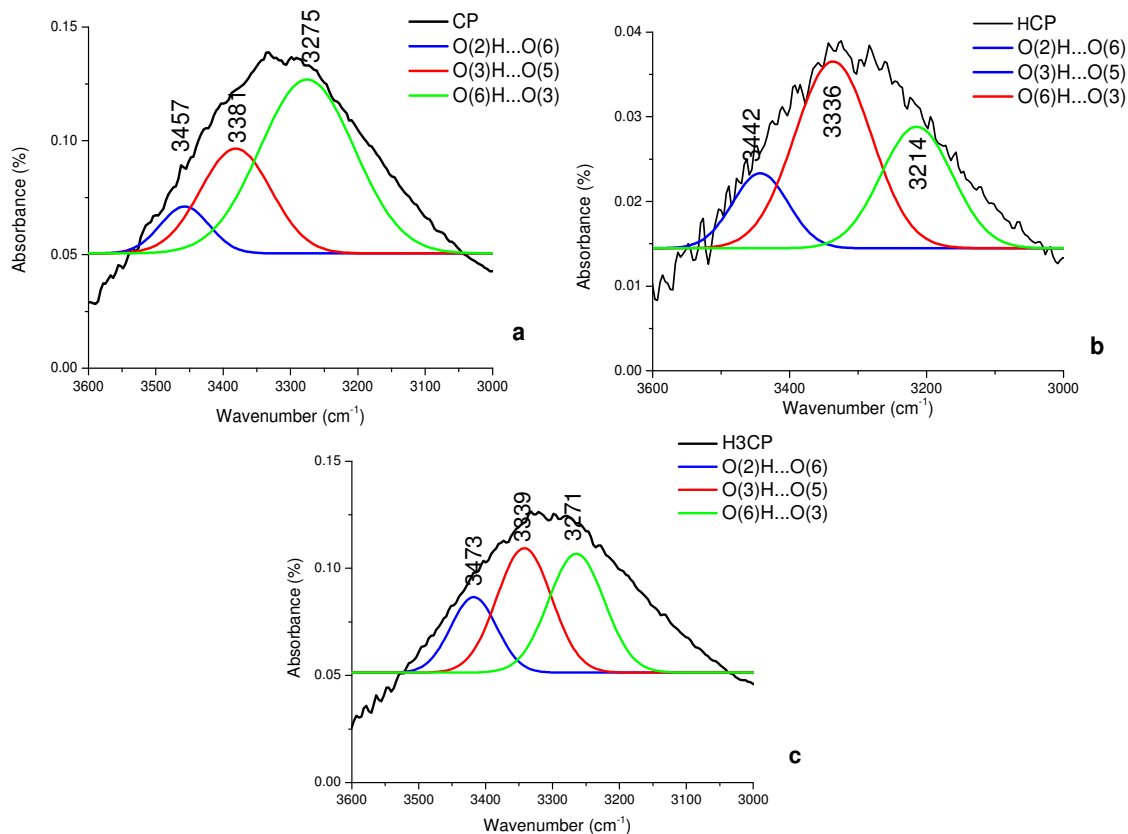


Figure 3: OH, bonds present in (a) CP (b) HCP and (c) H3CP between 3600-3000  $\text{cm}^{-1}$

Hydrogen bonds in CP comprises intra molecular H bonds at 3457  $\text{cm}^{-1}$  for O (2)H...O (6) and 3381  $\text{cm}^{-1}$  for O (3)H...O (5) as shown in Figure 3a. The intermolecular H bond O (6)H...O (3) is absorbed on 3275  $\text{cm}^{-1}$ . These bonds are responsible for the mechanical strength and polymeric chain formation of cellulose.

Table 1 shows that the intermolecular O (6)H...O (3) in CP possesses the highest magnitude of hydrogen bond energy (EH) of the three bonds (5.37 kCal). Exposure of CP to the acidic media further increases cellulose average EH, an indication of hydrogen bond strengthening via removal of amorphous and other volatile constituents remaining in CP. There exists 17.8% increase in CPs average bond energy (EHav) as 4.45 kCal was calculated on exposure to HCl (Figure 3b). The O (2)H...O (6) and O (3)H...O (5) bonds lie on 3442 and 33336  $\text{cm}^{-1}$  while O (3)H...O (5) is absorbed on 3214  $\text{cm}^{-1}$ . Tetraoxosulphate (V) acid action on cellulose (H3CP) results in the shifting of O (2)H...O (6), O (3)H...O (5) and O (3)H...O (5) bond bands to 3473, 3339 and 3271  $\text{cm}^{-1}$  for the intra and intermolecular bonds respectively (Figure 3c) with 7.2% reduction in in EHav when compared to HCP.

Table 1: FTIR absorption band assignment to the hydrogen bond (3600-3000  $\text{cm}^{-1}$ ) in cellulose

Samples	O (2)H...O (6)			O (3)H...O (5)			O (6)H...O (3)			
	$\text{cm}^{-1}$	Amount (%)	EH (KCal)	$\text{cm}^{-1}$	Amount (%)	EH (kCal)	$\text{cm}^{-1}$	Amount (%)	EHav (kCal)	EHav (KCal)
HCP	3442	15.4	2.61	3336	52.4	4.37	3214	32.2	6.38	4.45
H3CP	3473	6.4	2.10	3339	41.8	4.31	3271	51.8	5.99	4.13
CP	3457	8.8	2.36	3381	28.3	3.62	3275	62.9	5.37	3.78

### 3.2. XRD Results

Diffraction patterns of CP shown in Figure 4 reveals a major peak at  $2\theta = 22.2^\circ$  (200) with a CrI of 55.9%. Peaks at  $2\theta = 14.7^\circ$ ,  $16.8^\circ$  and  $22.1^\circ$  corresponding to (1 $\bar{1}$ 0), (110) and (200) planes are obtained on reaction with HCl i.e., HCP. Reaction of CP with  $\text{H}_3\text{PO}_4$  displays cellulose III polymorph as it shows major peaks at (110) and (200) with a minor peak at  $2\theta = 7.69^\circ$ . Huntley *et al.* (2015) confirmed two minor peaks on the XRD of wheat straw at  $2\theta = 7.5$  and  $11.7^\circ$  and they characterized this to be typical cellulose III polymorph. Cellulose chain splitting could have been responsible for the part transformation. Thus, cellulose I and III polymorphic forms of cellulose can be sourced from bamboo particles with the use of  $\text{H}_3\text{PO}_4$ . Crystallinity index attained a maximum value of 78.1% for HCP and 73% for H3CP.

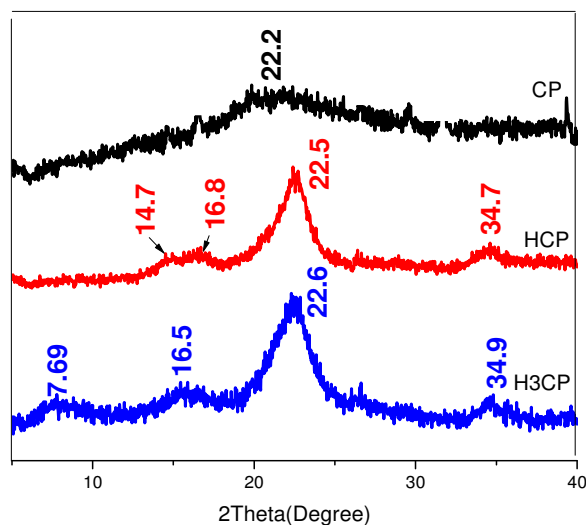


Figure 4: XRD of CP, HCP and H3CP

### 3.3. DSC Results

The DSC plots for CP, H3CP and HCP is displayed in Figure 5. There exist different thermal intensities and temperatures at 112, 119 and 148 °C for treated and untreated CP respectively. These thermal events are characteristics of hydrophilic nature of cellulose, which is a function of the OH groups in its structure as explained by the FTIR spectra (see Figure 2). At 112 °C, CP gets dehydrated while H3CP loses its water molecules at 119 °C. It is observed that HCP gives up its moisture at 148 °C. The difference in their water molecule holding capacities is further evidenced in the enthalpies related to the biopolymers, which were calculated to be 1.34, 2.30 and 11.30 J/g for CP, H3CP, and HCP. Findings from this study have shown that the crystalline nature of HCP is responsible for the greatest magnitude of energy required in eliminating water molecules from cellulose.

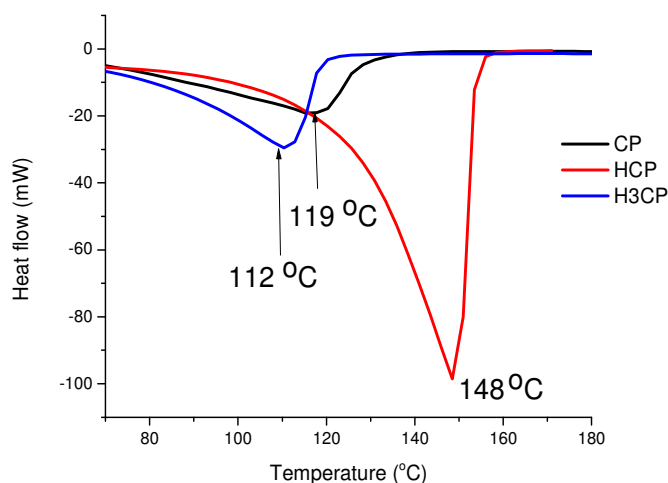


Figure 5: DSC of CP, HCP and H3CP

## 4. CONCLUSION

Elimination of amorphous phases such as lignin and hemicellulose will enhance the hydrophobicity of cellulose as they will be more resistant to aqueous solution penetrations when compared to CP. The maximum  $E_{Hav}$  of 4.45 kCal possessed by HCP which is  $\approx 18$  and 8% higher than that of H3CP and CP further justifies the strengthening effect imparted by elimination of amorphous molecules. All cellulose samples from bamboo display characteristics of CI type. In addition, a combination of cellulose I and III polymorphic forms was achieved with the use of  $H_3PO_4$ . This transformation could have occurred as a result of chain splitting of CP during reaction. Crystallinity index has a maximum value of 78.1% in HCP and 73% in H3CP. (The crystalline nature of the cellulose variants is responsible for their water retention capacity stabilities at temperatures between 100 – 1150 °C. At 148 °C, 11.3 J/g is required for the elimination of water molecules from HCP's structure; 119 °C and 2.30 J/g are need for H3CP while 112 °C is exhibited by CP at 1.34 J/g. Treatment with acid improves the quality of cellulose as amorphous constituents such as lignin and hemicellulose still present in CP are eliminated.

## 5. ACKNOWLEDGMENT

The authors thankfully acknowledge the University of Lagos, Nigeria, Ahmadu Bello University Zaria Nigeria and National Geosciences Research Laboratories Kaduna, Nigeria and for making their facilities available for this work.

## 6. CONFLICT OF INTEREST

There is no conflict of interest associated with this work.

**REFERENCES**

- Abdul Rahman, N.H., Chieng, B.W., Ibrahim, N.A. and Abdul Rahman, N. (2017). Extraction and characterization of cellulose nanocrystals from tea leaf waste fibers. *Polymers*, 9(588), pp. 1-11.
- Chakraborty, S. and Gaikwad, A. (2012). Production of cellulosic fuels. *Proceedings of the Natural Academy of Sciences, India Section A: Physical Sciences*, 82, pp. 59–69.
- Ciolacu, D., Kovac, J., and Kokol, V. (2010). The effect of the cellulose-binding domain from clostridium cellulovorans on the supramolecular structure of cellulose fibres. *Carbohydrate Research*, 345, pp. 621-630.
- Gautam, S.P., Bundela, P.S., Pandey, A.K., Jamaluddin, Awasthi, M.K., and Sarsaiya, S. (2010). A review on systemic study of cellulose. *Journal of Applied and Natural Science*, 2(2), pp. 330-343.
- Gbenezor, O.P., Osabumwenre, F.O. and Adeosun, S.O. (2020). Structural, mechanical and thermal properties of low density polyethylene/biomass composite: effects of particle size. *Kufa Journal of Engineering*, 11(2), pp. 67-83.
- Huntley, C.J., Crews, K.D., Abdalla, M.A., Russell, A.E. and Curry, A.L. (2015). Influence of strong acid hydrolysis processing on the thermal stability and crystallinity of cellulose isolated from wheat straw. *International Journal of Chemical Engineering*, 2015, pp. 1-11.
- Ioelovich, M. (2018). Influence of hydrolysis conditions on production of cellulose nanocrystalline particles. *Scientific Israel Technological Advantages, SITA*, 20(1), pp. 13-20.
- Ioelovich, M. (2017). Study on acidic degradation of cellulose. *Innovations in Corrosion and Materials Science*, 7(1), pp. 7, 1-4.
- Ioelovich, M. (2013). Products of cellulose hydrolysis made by treatment of feedstock with concentrated solutions of sulfuric acid. *Research and Reviews: Journal of Material Sciences*, 1(1), pp. 1-12.
- Juarez-de la Rosa, B.A., Quintana, P., Ardisson, P.L., Yáñez-Limon, J.M. and Alvarado-Gil, JJ. (2012). Effects of thermal treatments on the structure of two black coral species chitinous exoskeleton. *Journal of Materials Science*, 47, pp. 990–998.
- Kittle, J.D. (2012). Characterization of cellulose and chitin thin films and their interactions with bio-based polymers. *A Ph.D. Dissertation Virginia Polytechnic Institute and State University*, pp. 1-186.
- Liew, F.K., Hamdan, S., Rahman, M.R., Rusop, M., Lai, J.C.H., Hossen, M.F. and Rahman, M. (2015). Synthesis and characterization of cellulose from green bamboo by chemical treatment with mechanical process. *Journal of Chemistry*, 2015, pp. 1-7.
- Pinkert, A., Marsh, K.N., Pang, S. and Staiger, M.P. (2009). Ionic liquids and their interactions with cellulose. *Chemical Reviews*, 109(12), pp. 6712–6728.
- Sindhu, K.A., Prasanth, P. and Thakur, V.K. (2014). Medical applications of cellulose and its derivatives: present and future. In: *Nanocellulose Polymer Nanocomposites: Fundamentals and Applications*, pp. 437-477.
- Wulandari, W.T., Rochliadi, A. and Arcana, I.M. (2016). Nanocellulose prepared by acid hydrolysis of isolated cellulose from sugarcane bagasse. *IOP Conf. Series: Materials Science and Engineering*, 107, pp. 1-7.
- Yamashita, Y. and Endo, T. (2004). Deterioration behavior of cellulose acetate films in acidic or basic aqueous solutions. *Journal of Applied Polymer Science*, 91(5), pp. 3354-3361.